

Intended use

1K adhesion primer for almost all plastics used in the automotive industrie: ABS, EP-laminate, PA, PBT, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.

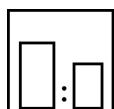
Spreading rate: 8,0 - 10,0 m²/l

Processing instructions



Colour

transparent silver



Mixing ratio

Hardener

by weight (lacquer : hardener)

by volume (lacquer : hardener)

–

–

–



Hardener

for complete paintwork

for partial paintwork

–

–



Pot life

–



Thinner

ready for spraying



Spray viscosity

Gravity spray gun

Airmix/Airless

12 - 15 s 4 mm DIN

–



Application method

Application method

Hardener

Pressure
(bar)

Nozzle
(mm)

spray
passes

Thinner

gravity spray gun (high
pressure)

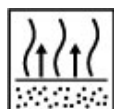
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1,6 - 2

1,2 - 1,3

1

–



Flash-off time

–

Dry coat thickness

3 - 5 µm



Drying time

Object

dust dry

set to
touch

ready for
assembly

sandable

recoatable

temperature

20 °C

–

–

–

–

10 min

Note

Storage: at least 3 years in unopened original containers

VOC Regulation : –

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

Processing instructions: Before application, reheat the object to be painted for 60 minutes at 60°C. Degrease the surface thoroughly with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Sand with MP Softpad super fine using Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Clean again with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly repeat the pre-treatment. Observe the technical data sheet L 7 "coating plastics".