

EVERCOAT®

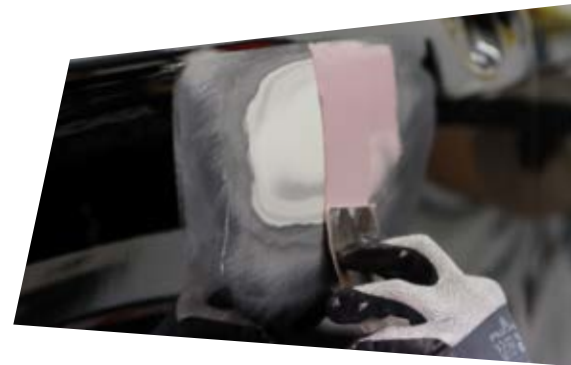
INNOVATIVE SOLUTIONS
THAT PERFORM.

RAGE® OPTEX™

COLOR-CHANGING TECHNOLOGY



The world's best sanding body filler



+

The very latest filler technology

Color change technology

Easy sanding

Excellent filling properties

Superior adhesion

RAGE® OPTEX™ is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patented EcoResin™. RAGE® OPTEX™ uses a new patent pending color change technology that optically transitions from pink to a light grey-green. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty.



CATALYZED



16-20 MINUTES

RAGE OPTEX

101380 – 3 Liter

*Test it yourself and
experience the many
advantages it brings to
your repair process!*

TECHNICAL DATA SHEET

EVERCOAT®

RAGE OPTEX

The world's best sanding body filler

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DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY RAGE® OPTEX™ is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patented ECORESIN with a color change technology that optically transitions from pink to a light grey-green. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty.																		
SUBSTRATES	Steel, Stainless Steel, SMC, Fiberglass, Galvanized Steel, Aluminum, Sanded OEM Paint and Silicon Bronze Welds																		
PREPARATION	Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing. Keep the repair area small. Use P80-P180 grit to remove the paint and feathered edge with P180-P220.																		
MIXING	The mixing ratio is 2% by weight. Place the required amount of material on a clean, grease free, mixing board and add the requisite 2% hardener. Refer to the illustration on the product lid for an optical guide to ensuring the correct ratio. Thoroughly mix the material to a consistent, homogeneous mass that is one uniform colour. Only use the EVERCOAT hardener provided.																		
APPLICATION	Apply in layers with even firm pressure. Do not apply all at once. The repair will gradually change colors from pink to a light grey-green, indicating the repair is dry and ready to sand.																		
FINISHING	The sanding process can usually begin after appx 16-20 mins. The initial sanding can be started with P80 – P220 grit.																		
TECHNICAL DATA	<table border="1"><tr><td>Colour</td><td>Pink</td></tr><tr><td>Physical State</td><td>Liquid</td></tr><tr><td>Solubility</td><td>Not soluble in cold and warm water</td></tr><tr><td>Working time</td><td>3 - 5 minutes</td></tr><tr><td>Dry to sand time</td><td>16 - 20 minutes</td></tr><tr><td>Corrosion Protection</td><td>500 hours salt spray (Harshaw)</td></tr><tr><td>Maximum build</td><td>6 mm (sanded)</td></tr><tr><td>Ingredients and Precautions</td><td>Safety data sheet (MSDS) available on request</td></tr><tr><td>VOC</td><td>Refer to Section 9 of the Safety Data Sheet</td></tr></table> <p>The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 22 °C and 75 % relative humidity unless otherwise specified.</p>	Colour	Pink	Physical State	Liquid	Solubility	Not soluble in cold and warm water	Working time	3 - 5 minutes	Dry to sand time	16 - 20 minutes	Corrosion Protection	500 hours salt spray (Harshaw)	Maximum build	6 mm (sanded)	Ingredients and Precautions	Safety data sheet (MSDS) available on request	VOC	Refer to Section 9 of the Safety Data Sheet
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STABILITY	Best before date: 18 month from manufacturing date. The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 8 10 233 8 = year 2018; 10 = month Octobre; 233 = running batch number																		
STORAGE	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.																		
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at https://itwevercoat-sds.thewerco.com/ .																		

EVERCOAT®



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partner for Europe

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